

PRIMA

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ISTRUCTIONS MANUAL

PUNTO PLAST

Plastic hot stapling kit

With the **PUNTO PLAST** it is possible to repair and strengthen all plastic car parts – for example: bumpers, dashboards, head light brackets, plastic eyelets, radiator fixings, car and motorbike fairings.

Attention:

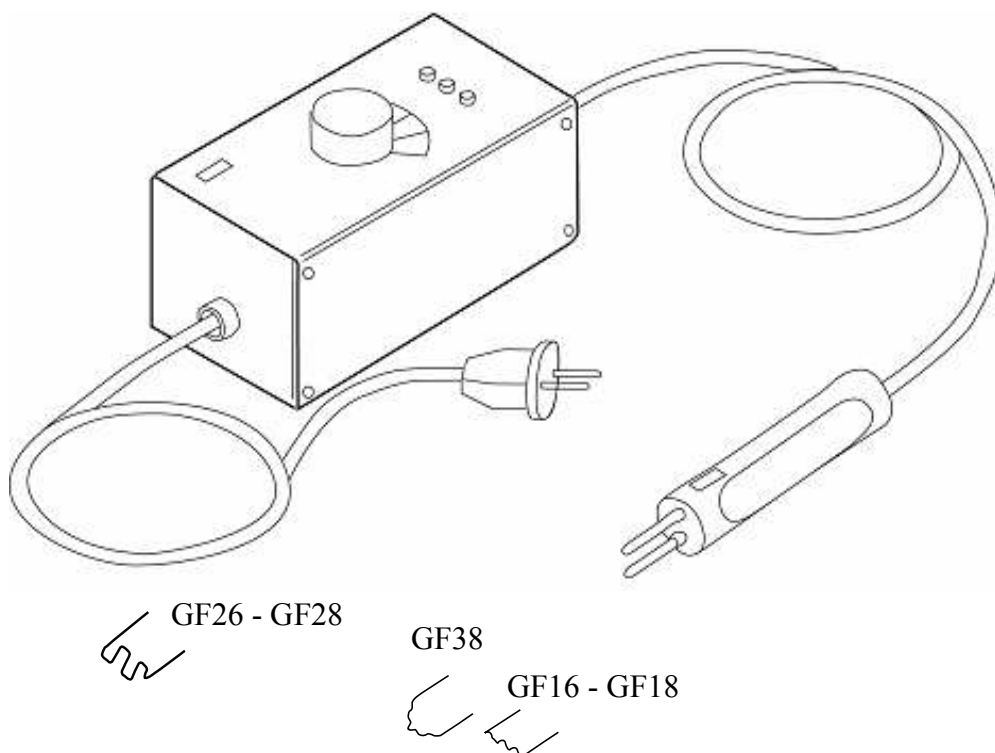
Please read this manual before using the **PUNTO PLAST**

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Name of components and items include

1.	PLASTIC TOOL BOX	1 UNIT
2.	PUNTO PLAST PLASTIC HOT STAPLE GUNS	1 UNIT
3.	STAINLESS STEEL STAPLES GF16 mm. 0,6 (BAG 20 PCS)	1 UNIT
4.	STAINLESS STEEL STAPLES GF18 mm. 0,8 (BAG 20 PCS)	1 UNIT
5.	STAINLESS STEEL STAPLES GF26 mm. 0,6 (BAG 20 PCS)	1 UNIT
6.	STAINLESS STEEL STAPLES GF28 mm. 0,8 (BAG 20 PCS)	1 UNIT
7.	STAINLESS STEEL STAPLES GF38 mm: 0,8 (BAG 20 PCS)	1 UNIT
8.	SIDE CUTTERS	1 UNIT
9.	POWER SUPPLY CAB. VDE-SCH. 2P+T 10A-250V 1,5mt	1 UNIT
10.	INSTRUCTIONS MANUAL	1 UNIT



Safety

For your safety, please read this manual.

The staples inserted into the electrodes will produce a temperature of c.a. 500 deg °C when power is passed during welding.

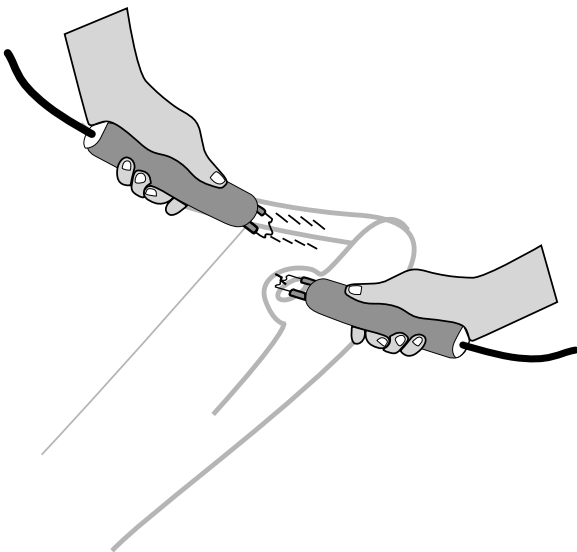
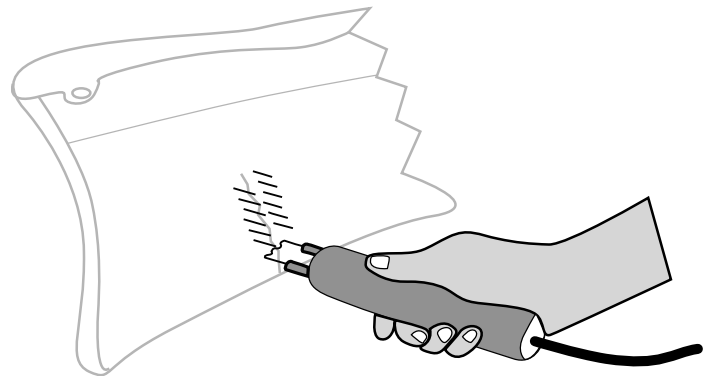
Caution, incorrect use can cause burns and cause a fire hazard.

- Use appropriate ppe during the job-e.g. heat resistant gloves & eye protection against flying staples when cut.
- Before inserting the staple, ensure that the two electrodes are cold.
- Do not touch the staple or the electrode arms during the welding process.
- Do not use near inflammable liquids or in fire risk areas.
- Do not use in high humidity areas.
- Switch-off after use.
- This item is only for the repair of plastic.
- Use Punto Plast only with original consumables.
- Welding consumables GF16, GF18, GF26 GF28, GF38.

Instructions for use

1. Plug in the Punto Plast to the power supply (220-250VEU)(110-115VUSA)
2. Select the staple temperature based on plastic thickness and plastic type
 - plastic thickness up to 1,5 mm.
 - ■ plastic thickness up to 2 mm.
 - ■ ■ plastic thickness 2 mm. plus, (or very hard plastics of any thickness)

3. Choose staple type and insert it into the desired electrode slots (3 positions available)
4. Weld the staple on to the inner surface of the damage part
5. Press the start button and apply light pressure via the handle to melt the staple correctly into the plastic material



6. Release the button when you have melted the staple into the desired position and wait few seconds for the plastic to cool
7. Repeat the process until the staples are evenly distributed for maximum strength and then cut the staples protrusion with the side cutters supplied (wear safety glasses)

Technical data

Technical	UM	Punto Plast
U _{1n}	V/Hz	230/50 EU (110/60 USA)
P ₁	W	40
U ₂₀	V	1.5-1.7-2.0
I _{2cc}	A	14.9-16.8-19.3
Weight	kg	1.7
Dimensions	mm	180x90x90



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We hereby state that the machine type:
Die Maschine vom Typ:
On déclare que la machine type:

Se declara que el aparato tipo:
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PUNTO PLAST

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is in compliance with the directives:

entspricht den Richtlinien:
est conforme aux directives:

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è conforme as directivas:

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overeenkomstig de richtlijnen:
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e che sono state applicate le norme:
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Folgende Normen kamen zur Anwendung:

et qu'on a appliqué les normes:

y que se han aplicado las normas:

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och att de volgende normen zijn toegepast:

og at følgende normer er brukt:

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