

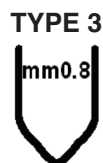
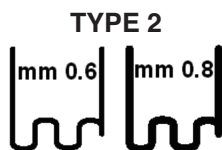
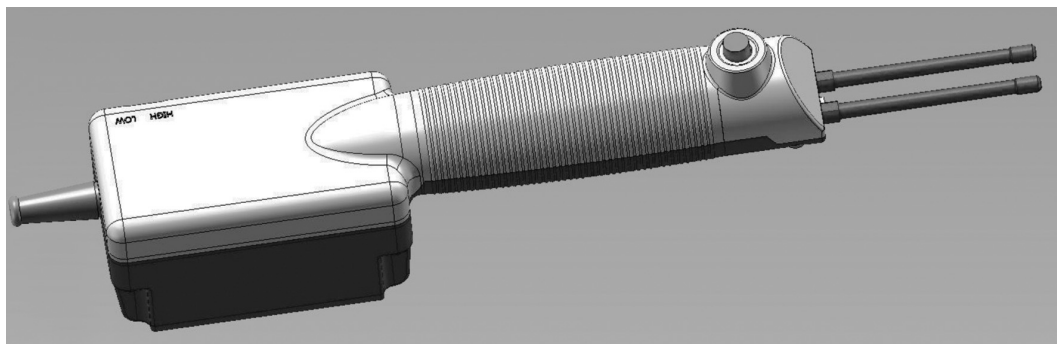
## PLASTIC HOT STAPLING KIT

With the it is possible to repair and strengthen all plastic car parts – for example: bumpers, dashboards, head light brackets, plastic eyelets, radiator fixings, car and motorbike fairings.

Attention:  
Please read this manual before using.

### Name of components and items include

|    |   |        |
|----|---|--------|
| 1. | PLASTIC TOOL BOX                                    | 1 UNIT |
| 2. | PLASTIC HOT STAPLE GUNS                             | 1 UNIT |
| 3. | STAINLESS STEEL STAPLES mm. 0,6 TYPE 1 (BAG 20 PCS) | 1 UNIT |
| 4. | STAINLESS STEEL STAPLES mm. 0,8 TYPE 1 (BAG 20 PCS) | 1 UNIT |
| 5. | STAINLESS STEEL STAPLES mm. 0,6 TYPE 2 (BAG 20 PCS) | 1 UNIT |
| 6. | STAINLESS STEEL STAPLES mm. 0,8 TYPE 2 (BAG 20 PCS) | 1 UNIT |
| 7. | STAINLESS STEEL STAPLES mm. 0,8 TYPE 3 (BAG 20 PCS) | 1 UNIT |
| 8. | SIDE CUTTER   | 1 UNIT |
| 9. | INSTRUCTIONS MANUAL                                 | 1 UNIT |



### Safety

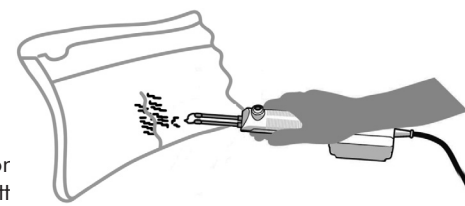
For your safety, please read this manual.  
The staples inserted into the electrodes will produce a temperature of c.a. 500 deg °C when power is passed during welding.

Caution, incorrect use can cause burns and cause a fire hazard.

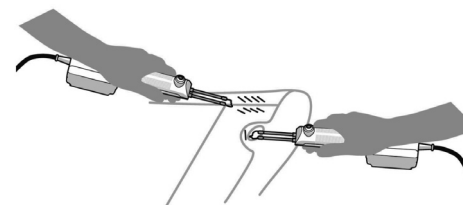
- Use appropriate plastic protection equipment during the job-e.g. heat resistant gloves & eye protection against flying staples when cut.
- Before inserting the staple, ensure that the two electrodes are cold.
- Do not touch the staple or the electrode arms during the welding process.
- Do not use near inflammable liquids or in fire risk areas.
- Do not use in high humidity areas.
- Switch-off after use.
- This item is only for the repair of plastic.
- Use only with original consumables.

### Instructions for use

1. Plug into the power supply 230V (115V USA)
2. Select the staple temperature based on plastic thickness and plastic type:  
LOW: plastic thickness 1.5 to 2 mm.  
HIGH: plastic thickness up to 2 mm. (or very hard plastics)
3. Choose staple type and insert it into the desired electrode slots (3 positions available).



4. Weld the staple or
5. Press the start butt  
melt the staple correctly into the plastic material.
6. Release the button when you have melted the staple into the desired position and wait few seconds for the plastic to cool.



7. Repeat the process until the staples are evenly distributed for maximum strength and then cut the staples protrusion with the side cutter supplied (wear safety glasses).

### Technical data

|                  |      |                        |
|------------------|------|------------------------|
| U <sub>1n</sub>  | V/Hz | 230/50-60 (115/60 USA) |
| P <sub>1</sub>   | W    | 50                     |
| U <sub>20</sub>  | V    | 2,2 - 2,6              |
| I <sub>2cc</sub> | A    | 18 - 20                |
| Weight           | kg   | 0,44                   |
| Dimensions       | mm   | 270x53x65              |

